



GRACE HARBOR FARMS

CUSTER, WA

The Lukens family puts cows and people before profit. The goal of their pasture-based dairy, Grace Harbor Farms, is to produce the best quality milk for Washington families. They keep their herds happy and healthy by providing open pasture and a playful environment. This stress-free lifestyle means more milk with better flavor and a higher cream content. Plus, unlike most commercial dairies, the Lukens avoid all manner of artificial flavors, synthetic additives, and GMOs in their products. Their milk, yogurt, and kefir come just as nature intended—packed with gut-healing probiotics, bone-building calcium, and a host of immune-boosting vitamins and minerals.

